



# Soudafoam Gap Filler Click and Fix

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#### **Technical data**

Basis	Polyurethane
Consistancy	Stable foam, thixotopic
Curing system	Moisture curing
Skin Formation (FEICA TM 1014)	7 min
Cutting Time (FEICA TM 1005)	25 min
Density	Ca. 17 kg/m³
Sound insulation (EN ISO 717-1)	58 dB
Insulation factor (DIN52612)	35 mW/m.K
Curing time	1 hour for a 30 mm bead at 20 °C
Box Yield (FEICA TM 1003)	750 ml yields ca. 37 l of foam
Joint Yield (FEICA TM 1002)	750 ml yields ca. 26 m of foam
Shrinkage (FEICA TM 1004)	< 3 %
Post-expansion (FEICA TM 1004)	< 1 %
Cellular Structure	Ca. 70 % closed cells
Fire rating (DIN4102)	B3
Compressive strength (FEICA TM 1011)	Ca. 3,0 N/cm <sup>2</sup>
Shear strength (FEICA TM 1012)	Ca. 4,0 N/cm <sup>2</sup>
Water absorption	1 % volume
Temperature resistance	-40 °C till +90 °C (cured)

Soudal NV uses test methods approved by FEICA designed to deliver transparent and reproducible test results, ensuring customers have an accurate representation of product performance. FEICA OCF test methods are available at: http://www.feica.com/our-industry/pu-foam-technology-ocf . FEICA is a multinational association representing the European adhesive and sealant industry, including one-component foam manufacturers. Further information at: www.feica.eu

### **Product description**

Soudafoam Gap Filler Click and Fix is a one-component, self-expanding, ready to use polyurethane foam. It has been fitted with the unique patented Click&Fix adaptor system for maximum comfort during application. Soudafoam Gap Filler Click and Fix is filled with propellants which are not harmfull for the ozon layer.

### **Properties**

- Excellent stability (no shrinkage or postexpansion)
- High filling capacity
- Good adhesion on all surfaces (except PE, PP and PTFE).
- · High insulation value, thermal and acoustic
- Very good bonding properties.

# **Applications**

Installing of window and door frames.

- Filling of cavities.
- Sealing of all openings in roof constructions.
- Apply of an acoustic baffle
- Improving thermal isolation in cooling systems.

## **Packaging**

Colour: champagne

Packaging: 750 ml aerosol (net)

#### Shelf life

12 months unopened and stored in dry and cool conditions, Upright storage is recommended

Remark: This technical data sheet replaces al previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### **Application method**

Shake the aerosol can for at least 20 seconds. Fit the gun on the adapter. Surface should be free from grease and dust. Moisten surfaces with a water sprayer prior to application. For non-conventional substrates a preliminary adhesion test is recommended. Fill holes and cavities for 65 %, as the foam will expand. Repeat shaking regularly during application. If you have to work in layers repeat moistening after each layer. Fresh foam can be removed using Soudal Gun & Foamcleaner or acetone. Cured foam can only be removed mechanically or with Soudal PU-Remover.

Can temperature: +5 °C - 30 °C Ambient temperature: +5 °C - 30 °C. Surface temperature: +5 °C - 35 °C

## **Health- and Safety Recommendations**

Take the usual labour hygiene into account. Always wear gloves and goggles. Remove cured foam mechanically. Never burn away. Consult label and material safety data sheet for more information.

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